

PART B - FEE(S) TRANSMITTAL

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77213 7590 07/13/2009

Novak Druce + Quigg, LLP
1300 Eye Street, NW, Suite 1000
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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/787,257	02/27/2004	Christian Joachim Keidel	8674.004.US0000	1296

TITLE OF INVENTION: METHOD FOR PRODUCING AN INTEGRATED MONOLITHIC ALUMINUM STRUCTURE AND ALUMINUM PRODUCT MACHINED FROM THAT STRUCTURE

APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1510	\$300	\$0	\$1810	10/13/2009
EXAMINER	ART UNIT	CLASS-SUBCLASS				
OMGBA, ESSAMA		3726	029-527400			

1. Change of correspondence address or indication of "Fee Address" (37 CFR 1.363).

Change of correspondence address (or Change of Correspondence Address form PTO/SB/122) attached.
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2. For printing on the patent front page, list
(1) the names of up to 3 registered patent attorneys or agents OR, alternatively,
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1 Novak Druce
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3 _____

3. ASSIGNEE NAME AND RESIDENCE DATA TO BE PRINTED ON THE PATENT (print or type)

PLEASE NOTE: Unless an assignee is identified below, no assignee data will appear on the patent. If an assignee is identified below, the document has been filed for recordation as set forth in 37 CFR 3.11. Completion of this form is NOT a substitute for filing an assignment.

(A) NAME OF ASSIGNEE

(B) RESIDENCE: (CITY and STATE OR COUNTRY)

ALERIS ALUMINUM KOBLENZ GMBH

KOBLENZ, GERMANY

Please check the appropriate assignee category or categories (will not be printed on the patent): Individual Corporation or other private group entity Government

4a. The following fee(s) are submitted:

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 Publication Fee (No small entity discount permitted)
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a. Applicant claims SMALL ENTITY status. See 37 CFR 1.27. b. Applicant is no longer claiming SMALL ENTITY status. See 37 CFR 1.27(g)(2).

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Authorized Signature


Anthony P. Venturino

Typed or printed name

Date Sept 15, 2009

Registration No. 31,674

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